

SF450R12E6



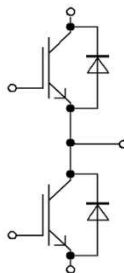
62mm Module with IGBT and Diode

Features:

- 1200V Trench & Field stop technology
- Low switching losses
- Positive temperature coefficient

Applications:

- Motor Drives
- UPS



IGBT, Inverter

$V_{CES} = 1200V$, $I_{C\ nom} = 450A$ / $I_{CRM} = 900A$

Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Collector-Emitter voltage	$T_{vj}=25^{\circ}C$	V_{CES}	1200	V
Continuous DC collector current	$T_C=100^{\circ}C$, $T_{vj\ max}=175^{\circ}C$	$I_{C\ nom}$	450	A
Repetitive peak collector current	$t_p=1\ ms$	I_{CRM}	900	A
Total power dissipation	$T_C = 25^{\circ}C$, $T_{vj\ max} = 175^{\circ}C$	P_{tot}	2307	W
Gate emitter voltage		V_{GE}	± 20	V

Characteristic Values

Parameter	Conditions	Symbol	Value			Unit	
			Min.	Typ.	Max.		
Collector-Emitter saturation voltage	$V_{GE}=15V$, $I_C=450A$	$T_{vj}=25^{\circ}C$		2.15		V	
	$V_{GE}=15V$, $I_C=450A$	$T_{vj}=125^{\circ}C$		2.72			
	$V_{GE}=15V$, $I_C=450A$	$T_{vj}=150^{\circ}C$		2.86			
Gate-Emitter threshold voltage	$I_C=17mA$, $V_{GE}=V_{CE}$	$T_{vj}=25^{\circ}C$	$V_{GE(th)}$	5.2	5.8	6.4	
Gate charge	$V_{GE}=-15V\dots+15V$		Q_G		2.2		μC
Internal gate resistor			R_{Gint}		1.86		Ω
Input capacitance			C_{ies}		31.1		nF
Output capacitance	$f=1\ MHz$, $V_{CE}=25\ V$, $V_{GE}=0\ V$	$T_{vj}=25^{\circ}C$	C_{oes}		2.5		
Reverse transfer capacitance			C_{res}		1.1		
Collector-emitter cut-off current	$V_{CE}=1200V$, $V_{GE}=0\ V$	$T_{vj}=25^{\circ}C$	I_{CES}			1	mA

SF450R12E6

Gate-emitter leakage current	$V_{CE}=0\text{ V}, V_{GE}=20\text{ V}$	$T_{vj}=25^{\circ}\text{C}$	I_{GES}			100	nA
Turn-on delay time	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	$t_{d\ on}$			160	
		$T_{vj}=125^{\circ}\text{C}$				180	
		$T_{vj}=150^{\circ}\text{C}$				185	
Rise time	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	t_r			60	
		$T_{vj}=125^{\circ}\text{C}$				65	
		$T_{vj}=150^{\circ}\text{C}$				70	
Turn-off delay time	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	$t_{d\ off}$			270	ns
		$T_{vj}=125^{\circ}\text{C}$				300	
		$T_{vj}=150^{\circ}\text{C}$				310	
Fall time	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	t_f			200	
		$T_{vj}=125^{\circ}\text{C}$				210	
		$T_{vj}=150^{\circ}\text{C}$				250	
Turn-on energy loss per pulse	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	E_{on}			16.7	mJ
		$T_{vj}=125^{\circ}\text{C}$				28.6	
		$T_{vj}=150^{\circ}\text{C}$				35.9	
Turn-off energy loss per pulse	$I_C=450\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=1\Omega$ (inductive load)	$T_{vj}=25^{\circ}\text{C}$	E_{off}			40.9	
		$T_{vj}=125^{\circ}\text{C}$				44.7	
		$T_{vj}=150^{\circ}\text{C}$				48.3	
SC data	$V_{GE}\leq 15\text{ V}, V_{CC}=800\text{ V}$ $V_{CEmax}=V_{CES}-L_{sCE}\cdot di/dt \quad t_p\leq 10\mu\text{s}, T_{vj}=125^{\circ}\text{C}$		I_{SC}			1600	A
Thermal resistance, junction to case	per IGBT		R_{thJC}			0.065	K/W
Temperature under switching conditions			$T_{vj\ op}$	-40		150	$^{\circ}\text{C}$

Diode, Inverter

Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj}=25^{\circ}\text{C}$	V_{RRM}	1200	V
Continuous DC forward current		I_F	450	A
Repetitive peak forward current	$t_p=1\text{ ms}$	I_{FRM}	900	A

Characteristic Values

Parameter	Conditions	Symbol	Value			Unit		
			Min.	Typ.	Max.			
Forward voltage	$I_F=450\text{ A}, V_{GE}=0\text{ V}$	V_F				$T_{vj}=25^{\circ}\text{C}$	2.38	V
						$T_{vj}=125^{\circ}\text{C}$	2.55	
						$T_{vj}=150^{\circ}\text{C}$	2.47	
Peak reverse recovery current	$I_F=450\text{ A}$ $-di_f/dt=5300\text{ A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $V_R=600\text{ V}, V_{GE}=-15\text{ V}$	I_{RM}				$T_{vj}=25^{\circ}\text{C}$	285	A
						$T_{vj}=125^{\circ}\text{C}$	315	
						$T_{vj}=150^{\circ}\text{C}$	325	

SF450R12E6

Recovered charge	$I_F=450A$ $-di_F/dt=5300A/\mu s(T_{vj}=150^\circ C)$ $V_R=600V, V_{GE}=-15V$	$T_{vj}=25^\circ C$ $T_{vj}=125^\circ C$ $T_{vj}=150^\circ C$	Q_r		29.0 42.0 60.0		μC
Reverse recovered energy	$I_F=450A$ $-di_F/dt=5300A/\mu s(T_{vj}=150^\circ C)$ $V_R=600V, V_{GE}=-15V$	$T_{vj}=25^\circ C$ $T_{vj}=125^\circ C$ $T_{vj}=150^\circ C$	E_{rec}		15.0 20.0 27.0		mJ
Thermal resistance, junction to case	Per diode		R_{thjc}			0.11	K/W

Module

Isolation test voltage	RMS, $f = 50Hz$, $t = 1min$	V_{ISOL}	4	kV
Material module baseplate			Cu	
Mounting torque for modul mounting	to heat sink M6	M	3~6	Nm
Terminal connection torque	to terminals M6	M	2.5~5	Nm

SF450R12E6

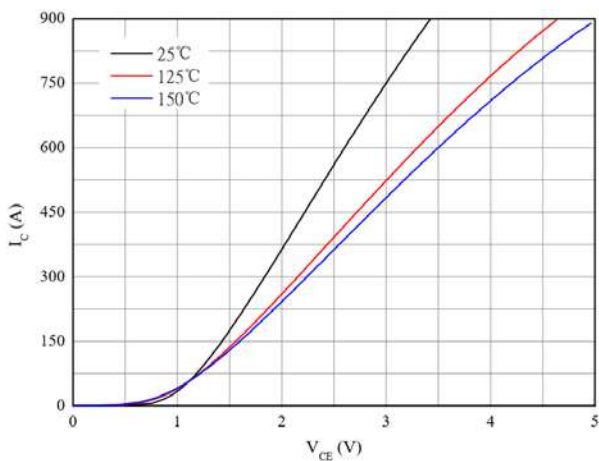


Figure 1. Typical output characteristics ($V_{GE}=15V$)

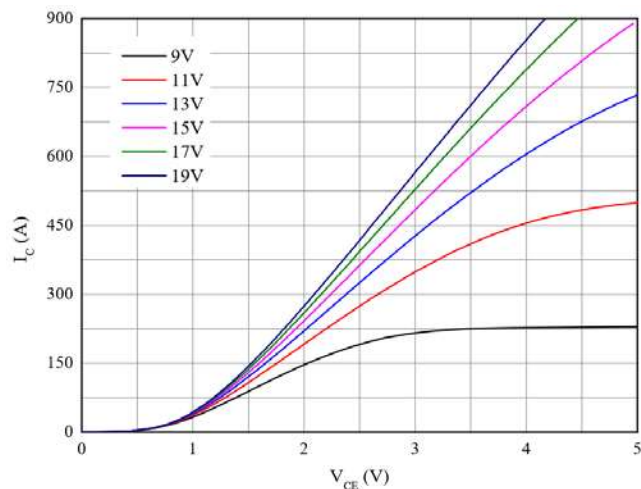


Figure 2. Typical output characteristics ($T_{vj}=150^{\circ}C$)

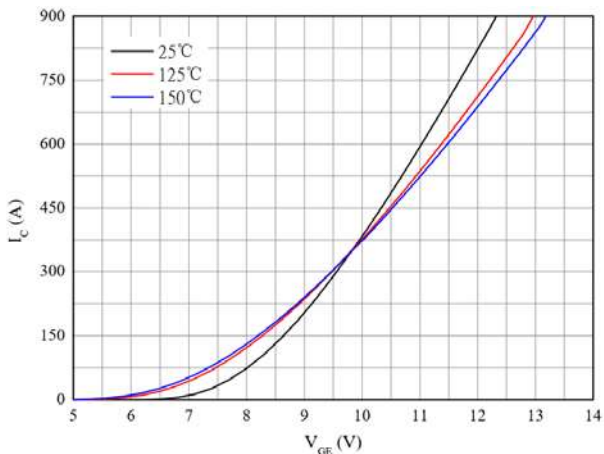


Figure 3. Typical transfer characteristic ($V_{CE}=20V$)

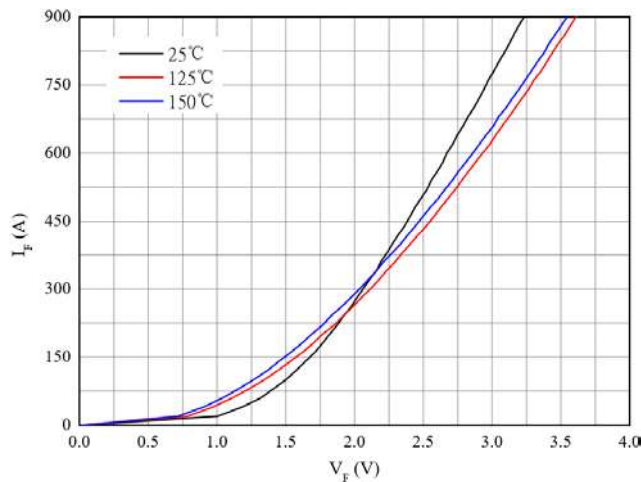


Figure 4. Forward characteristic of Diode

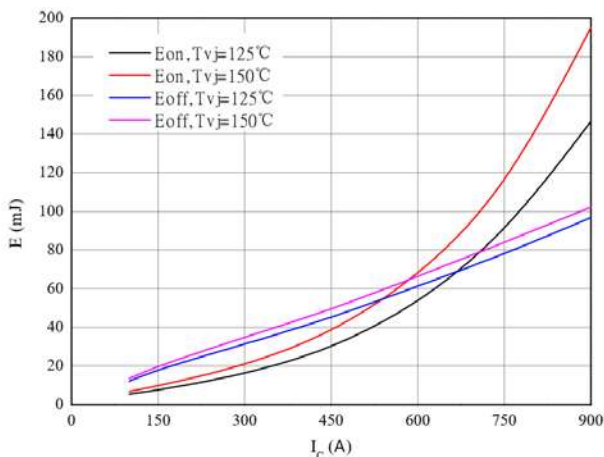


Figure 5. Switching losses of IGBT
 $V_{GE}=\pm 15V, R_{Gon}=1\Omega, R_{Goff}=1\Omega, V_{CE}=600V$

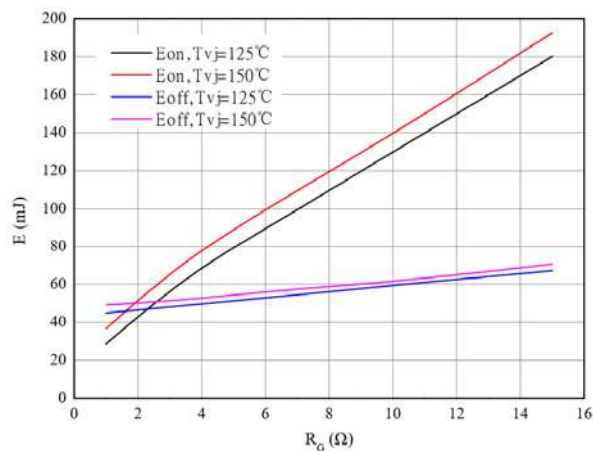


Figure 6. Switching losses of IGBT
 $V_{GE}=\pm 15V, I_C=450A, V_{CE}=600V$

SF450R12E6

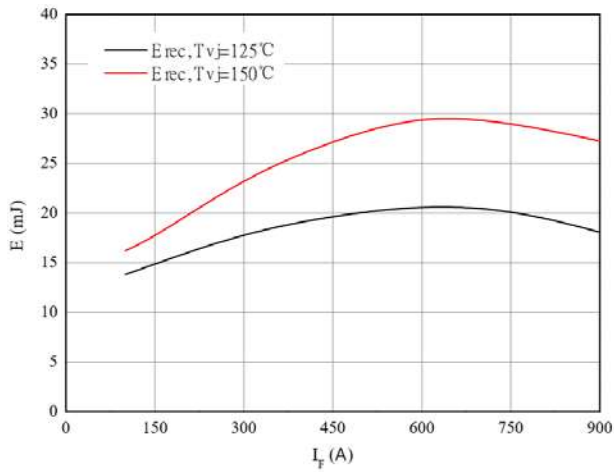


Figure 7. Switching losses of Diode
 $R_{Gon}=1\Omega, V_{CE}=600V$

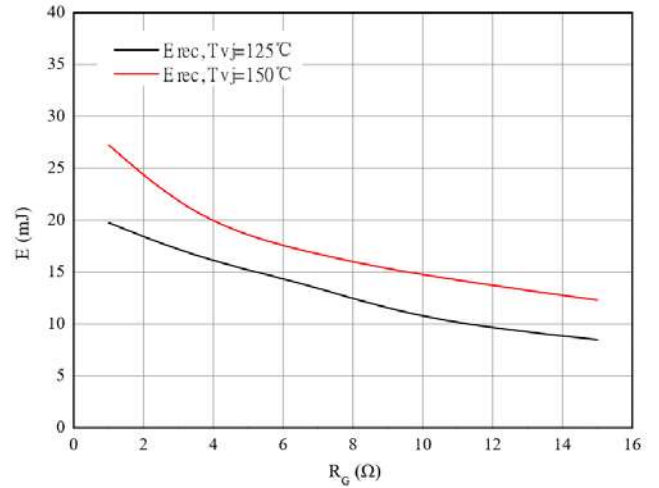


Figure 8. Switching losses of Diode
 $I_F=450A, V_{CE}=600V$

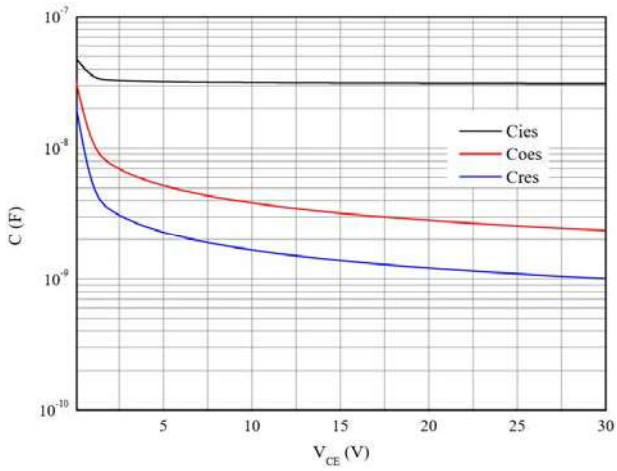
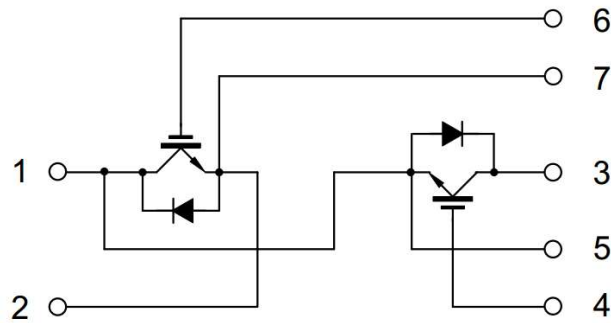


Figure 9. Capacitance characteristic

SF450R12E6

Circuit diagram



Package outlines

